

# EXPOSURE TO EMISSIONS FROM SMALL ARMS MUNITIONS

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- To identify suitable methodologies to measure the combustion products of small arms ammunition (SAA)
- To obtain objective quality evidence (OQE) of Australian manufactured SAA, and determine quantities of toxic and/or carcinogenic products of combustion



*Figure 1: Range Testing*

- Small Arms Ammunition  $\leq 12.7$  mm diameter and in particular, on 5.56mm
- Projectile is matched to the weapon
- For example:
  - F1A1 5.56 mm to EF88A Steyr
  - M855A 5.56 mm to M4 Carbine  
(See Below)



*Figure 2: M4 Carbine*

- VOCs
  - Aromatics: Benzene, Toluene, Ethyl Benzene, Xylene (BTEX); Styrene;
  - Butadiene
  - Benzonitrile;
  - Polycyclic aromatic hydrocarbons;
- Inorganic gases
  - Asphyxiants - CO, CO<sub>2</sub>, HCN;.
  - Irritants - NH<sub>3</sub>, HCl, NO<sub>x</sub>; SO<sub>2</sub>;
  - Other - CO<sub>2</sub>, O<sub>2</sub>; H<sub>2</sub>.
- Metals
  - Pb, Cu, Al, Ba, Sb, Zn
- Unburnt propellant
- \*Ultrafine Particles (UFPs <100 nm)
- \*Soot



*Figure 3: SAA emissions*

\*Other information sources

- 90% of the particles - aerodynamic diameter of less than  $<30$  nm (nanoparticles).
- 75% of the particulate material in gun smoke had a diameter  $<0.61$   $\mu\text{m}$ , 12 min after firing, which suggests shooters of Pb-free ammunition may be exposed to large quantities of very fine particulate material (Wingfors, 2014).
- Short-term exposure to fumes from firing small arms may induce both pulmonary and systemic inflammation at exposure levels commonly encountered at shooting ranges.
- Reports of symptoms similar to metal-fume fever reported.
- Exposures are within occupational exposure standards.

## WHS Considerations

- Keeping exposure as low so far as is reasonably practicable (SFARP);
- Section 17, WHS Act requires risks to health and safety be eliminated. If it is not reasonably practicable to eliminate risk, it must be minimised so far as is reasonably practicable.
- To comply with the WHS Act, Defence must ensure that exposure to any hazardous chemical, or any substance with an exposure standard, is kept so low SFARP.
- Possible impacts on performance of shooter;
- Review effectiveness of controls
- Indoor range ventilation based on inhalable sized measurements;

- Occupational exposure standards, in WHS law intended for conventional industrial or occupational environments;
- Not applicable to ultrafine particles;
- “... exposure limits are mostly defined for other exposure conditions and are therefore not applicable as such for military personnel firing ammunition”.
- ... exposure to mixtures and combinations of chemicals, which is still a rather underdeveloped area in toxicology” (Van Hulst, PARARI, 2018).
- US Army developed Military Exposure Guidelines (MEGs);
- Best practice vs. compliance: e.g. EU approach to acceptable exposures.



# Comparison of the surface area of particles with differing diameters


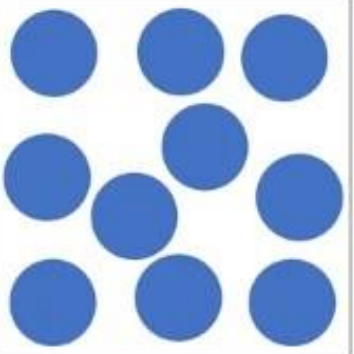
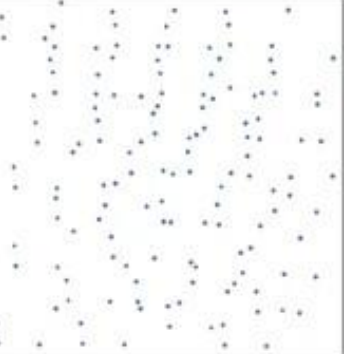
	10 $\mu\text{m}$ (Coarse)	2.5 $\mu\text{m}$ (Fine)	0.1 $\mu\text{m}$ (Ultrafine)
			
<b>Total mass</b>	<b>1</b>	<b>1</b>	<b>1</b>
<b>Particle number</b>	<b>1</b>	<b>64</b>	<b>1,000,000</b>
<b>Surface area per particle</b>	<b>1</b>	<b>0.0625</b>	<b>0.0001</b>
<b>Total surface area per mass</b>	<b>1</b>	<b>4</b>	<b>100</b>
	<ul style="list-style-type: none"> <li>• Filtered in proximal airway</li> <li>• May irritate skin, mucosa</li> </ul>	<ul style="list-style-type: none"> <li>• Reaches peripheral airway</li> <li>• Cannot enter systemic circulation</li> </ul>	<ul style="list-style-type: none"> <li>• Higher adsorbed toxic material on surface</li> <li>• May enter systemic circulation</li> </ul>

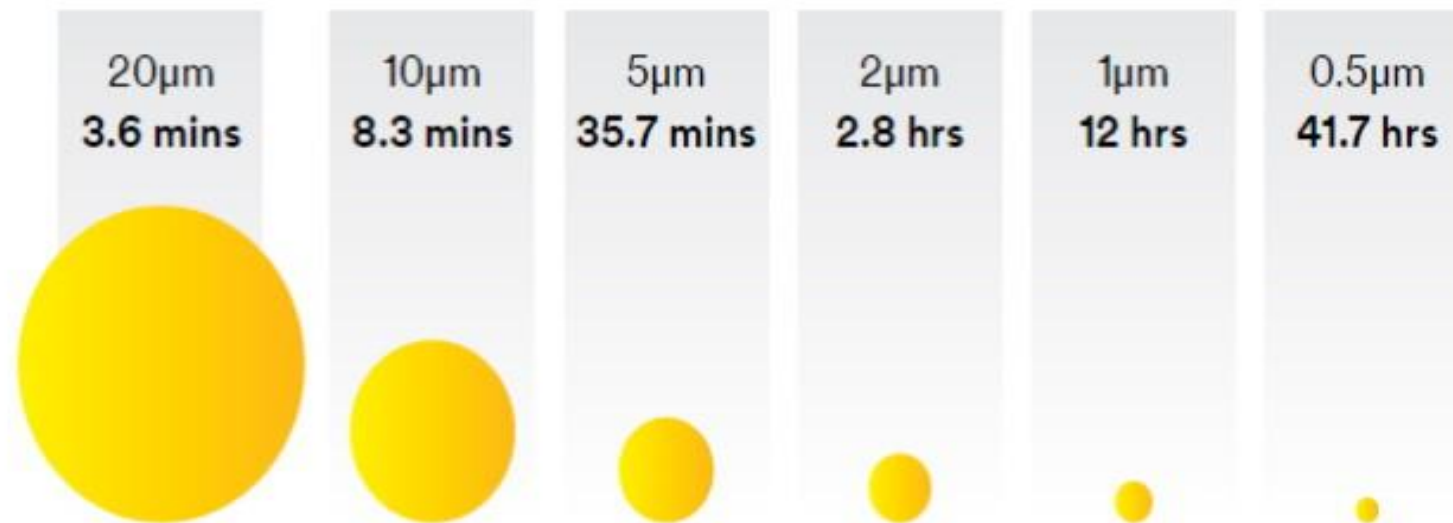
Figure 4: Table of differing particle sizes (Hyouk-Soo Kwon, 2020)



## Duration of time for which Ultrafine Particles remain airborne

**A dust particle's size and the stillness of the air can determine how long it may stay in the air.**

1000 $\mu\text{m}$  (micron)  
= 1 millimetre

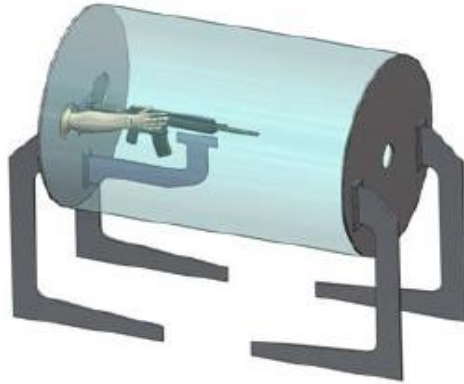


*Estimated settling rates for different sized mist droplets ...from a height of 1.5m in still air^*

*Figure 5: Ultrafine particles duration of time in air (3M, 2020)*

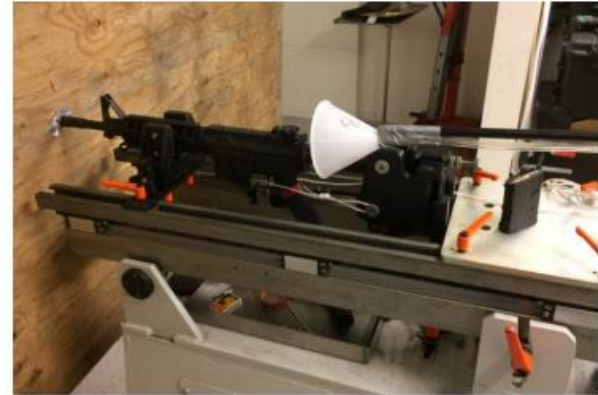
## Experimental Testing Methods

### Chamber Test Method



*Fig 6 : Chamber Test Configuration (FFI, 2016)*

### Breathing Zone Test Method



*Fig 7: Breathing Zone Test Configuration (DEVCOM Armament Center, 2020)*

## Chamber Test Method

### Pros

- Accurate
- Closed System
- Customisable Environment

### Cons

- Time Consuming



(a)  
Total propellant gas

(b)  
Blowback gas only

*Fig 8 : Weapon in chamber test set-up  
(DEVCOM Armament Center, 2020)*

## Breathing Zone Test Method

### Pros

- Environment Specific Results
- Simple Test Set-Up

### Cons

- Time Consuming
- Open System
- Susceptible to Environmental Factors

✓ **Chosen Configuration**

- Chamber Test Method configuration simulated using rig set-up from Swanbourne Barracks



Figure 9: Rig set-up (Hughes, 2009)



- Testing to be conducted at muzzle and ejection port of weapons considered in the program
- Muzzle testing conducted using the test rig below

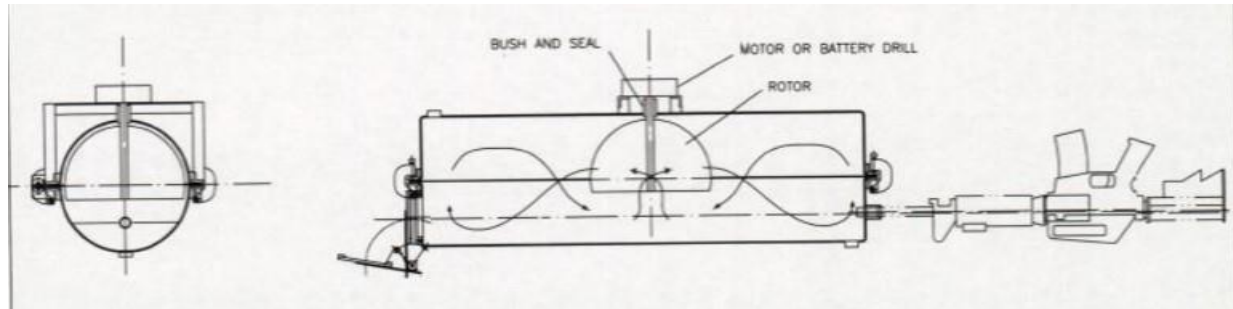


Figure 10: Rig set-up with weapon at muzzle (Hughes, 2013)

- Ejection port testing conducted using a constructed manifold seen below

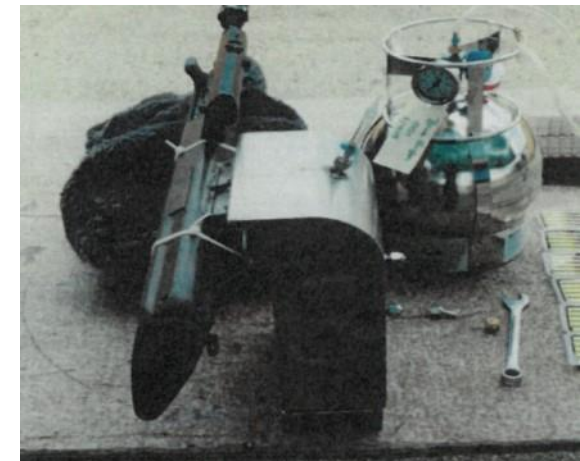


Figure 11: Manifold with weapon at ejection-port (Hughes, 2013)

- Proposed testing protocol
  - Control of variables:
    - Weapon-ammunition combinations;
    - With/out suppressor;
    - Consistent ventilation,
    - Constant measurement volume,
    - Relative humidity;
    - Temperature,
    - Identical measuring setup;
    - Position;
    - Consistent number of rounds and
    - Frequency of firing
- Supervision by Expert Range Engineer;
- Sampling & analysis by WA ChemCentre

## RECOMMENDED TEST PROGRAM FOR SAA

### Chamber Test Method

In Service  
Surveillance (ISS)  
data collection on  
products from  
degraded materiel

Phasing into  
CB/RVS  
requirements  
for  
Introduction  
Into Service  
(IIS)

Development  
of  
DEF(AUST)s  
for  
combustion  
products  
testing  
methodology

Review of  
health  
monitoring –  
ADF shooter  
and  
performance

Control  
measures  
for ultrafine  
particles



